Steel rope for manual and electric winches

All electric winches are supplied without load bearing mechanisms as standard. To ensure safe operation an optimum rope design, optimum length and associated fastening elements (hooks, shackles) are selected.

We recommend to choose wire ropes on the basis of design, type of construction and strength to suit the intended use and frequency of use. The features of the different types of rope design are as follows:

Breaking load

→ Load bearing capacity, strength of the rope

Bending fatigue + flexibility

→ Service life

External wear

→ Stability of the outer strands

Torsion characteristics

→ Lifting of guided or unguided loads

Handling

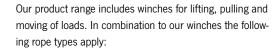
INFO

The use of plastic-coated steel wire ropes with lifting equipment is not permitted.

To meet individual requirements we can provide assistance for the selection of length, diameter and type of the rope, as well as a fastening equipment (thimbles, hooks, rope clips, etc.).







Standard design

6 x 19 + FE 1770 N/mm²

Manual winch rope with fiber inlay 3 - 12 mm Ø

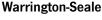
Galvanized or stainless steel in mat. 1.4401 Nominal strength 1570 N/mm² (low breaking load)

- · not non-twisting
- · crosslay type of construction
- low-tension
- · lifting rope for infrequent actuation
- · rugged and widely resistant









6 x 36 WS+SES (FE) 1770 N/mm²

Manual and electric winch rope in parallel type of construction 10 - 28 mm Ø

Galvanized, with fiber or steel inlays as options

- · highly flexible
- · high breaking load
- average number of reversed bending stresses



Non-rotating special rope SE-znk - 1960 N/mm²

Standard rope for electric winches, non-rotating spiral strand rope 3 - 13 mm Ø

Galvanized

- · balanced characteristics
- lifting rope for unguided single rope suspension elements
- · lifting rope for large lifting heights with multiple rope suspension elements
- · not to be used with a swivel
- · high strength
- · high bending fatigue characteristics



Heavy duty winch rope

Electric winch rope with plastic-coated steel core in double-parallel type of construction 6 - 30 mm Ø

Bright and greased, not non-twisting

- special rope for frequent bending stress reversals and
- · to be used only with matching rope sheaves and drums
- · optimized break loads due to higher fill factor



Rope fasteners/rope connections

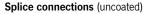
The safe functioning of the rope drive depends to a large extent on the rope fastenings on the winch and on the load. Rope connections and ropes themselves have to be checked at regular intervals by competent persons. The following rope connections are permissible for use with lifting equipment:

Non-releasable rope connections

Aluminium press-on connection

with thimbles

in combination with safety eye hooks or screw shackles provide a simple and safe means of suspending loads.



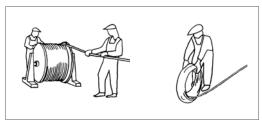
in combination with thimbles, hooks, etc.

In the most unfavourable situation, splice connections can lead to a reduction in the breaking load of the rope line of up to 40%.

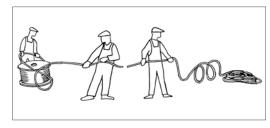
Releasable rope connections

- · The end which is not under load must never be fastened to the load-bearing line.
- The length of the unloaded rope end should be at least 20 times the diameter of the rope and not less than
- · Clips may no longer be used once the rope has worn by more than 10%.
- · Wire rope clamps may not be used for rope connections for lifting equipment, with the exception of fastening equipment which is manufactured for nonerecuring, special purposes!

Handling of ropes - Unwinding



RIGHT



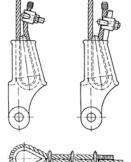
WRONG

Care of ropes

"Running ropes" in particular will only offer optimum service lives if they are well lubricated. The use of steel ropes without grease will cause them to wear quickly and the load bearing mechanism will have to be replaced early.

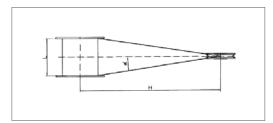
INFO

Pressed and splice connections may only be produced by specialist firms or rope manufacturers.





Notes on the installation of winches



The distance between rope drum and sheave must be selected in a way that the maximum deflection angle for the type of rope used is not exceeded:

Standard rope - Deflection angle < 3° (Minimum distance = Drum width x 10)

Special rope - Deflection angle < 1.5° (Minimum distance = Drum width x 20)

- · To prevent the wire rope from becoming slack when unloaded it should always have an additional rope weight when used with lifting equipment
- Guided loads must be monitored with a slack rope
- To prevent the rope from becoming damaged, steel wire ropes must never be guided
 - over edges
- over deflection radii which are too small or
- over rope sheaves with grooves which are too small.
- · High dynamic forces can lead to sudden breaks or crashes of the load. It is therefore imperative that loads are never brought to a dead stop ("on block") and that loads are never allowed to drop into the rope.



The image shows the winch RPE up to 1,0t



Rope attachment



Spring pressure disc brake



Brake motor

Yale RPE

Electric winch

Capacity 250 - 2000 kg

Winches series RPE are designed for performance, efficiency and safety and offer many advantages and options. RPE's compact, practical cube design and universal rope lead-offs allow individual applications in almost any position for lifting and pulling loads.

The winches are designed to DIN 15020, classification 1 Bm/M3 and the EC machinery directives.

Every winch is factory tested with overload. The units are supplied with a test certificate showing the unit's serialno. and an operating instructions manual which contains a manufacturer's declaration.

Features

- Compact dimensions due to internal brake motor.
- · Standard operating voltages of 400 V/230 V, 3-ph, 50 Hz or 230 V, 1-ph, 50 Hz
- · Protected to IP 54
- · Insulation class F
- · Adjustable slip clutch to protect the winch from overloading standard for RPE 10-6 and RPE 20-6.
- Spur gear transmission with helical first gear ensures smooth motion. Lubricated by grease and can, therefore, be used in any position.
- · Spring pressure disc brake incorporated in the motor holds the load secure even in the event of a power failure.
- Plain rope drum standard. The rope is secured to the drum in a recess so that the rope can be wound onto the drum in several layers without damage.
- 42 V low voltage control (incl. push-button with emergency-stop and 2 m control cable) or without controls.

INFO

When selecting the length of the rope please bear in mind that a minimum of 2-3 windings have to remain on the

The wire rope, if ordered, comes dismounted, and is to be mounted onto the drum by the user.

Please note, the single-phase winches generate a higher noise level than those with three-phase motors.



Options

- Different drum designs (XL) extended to accommodate longer rope.
- · Machined grooved drums for better rope reeling.
- Drums with separation web and extra rope outlets for working with two or more ropes.
- Geared limit switches to limit rope motion in both directions (in combination with 42 V low voltage control).
- Slack rope switch to automatically stop the winch when rope tension eases e.g. when the load touches down (in combination with 42 V low voltage control)
- Frequency converter for stepless speed control.
- Special design according to DGUV Vorschrift 17 (BGVC1) for theater stage applications on request.
- Radio remote control only in combination with low voltage control
- Other operating voltages
- Motor brakes with manual release.
- Special coatings or zinc plated finish.

The image shows the winch RPE 20-6 with the grooved drum (optional).





Single-phase A.C. motor



Geared limit switches



Gearbox with slip clutch



Different drum designs



INFO

Also available as zinc-plated version on request!

Technical data RPE

Model	Capacity	Lifting speed m/min		Rope Rope layers diameter		Motor	ED	Weight without rope kg	
	kg	1 st layer	top layer	max.	mm	kW		L	XL
RPE 2-13 L	250	10.2	13.2	4	4	0.55	40 %	40	48
RPE 5-6 L	500	4.6	6.6	4	6	0.55	40 %	41	49
RPE 5-12 L	500	8.7	12.6	4	6	1.1	40 %	47	54
RPE 10-6 L1	1000	5.1	6.5	3	8	1.1	40 %	89	105
RPE 20-61	2000	5.2	7.6	3	12	2.2	40 %	213	235

¹Adjustable slip clutch as standard



INFO

When selecting the length of the rope please bear in mind that a minimum of 2-3 windings have to remain on the drum.

Yale hoists and trolleys are not designed for passenger elevation applications and must not be used for this purpose.

Plain drum rope capacity

Model	Capacity top layer	Drum size	U:	Useable rope length max. m			
	kg		1 st layer	2 nd layer	3 rd layer	4 th layer	
RPE 2-131	250	11	11.1	24.5	39	54	
RPE 5-61	500	1^{1}	7.4	16.9	27	38	
RPE 10-61	1000	1^{1}	10.1	23.0	37	-	
RPE 20-6	2000	1	13.2	30.3	49	_	
RPE 2-13 L	250	2	16.8	36.4	57	80	
RPE 5-6 L	500	2	11.3	25.2	40	57	
RPE 5-12 L	500	2	11.3	25.2	40	57	
RPE 10-6 L	1000	2	15.8	35.2	56	_	
RPE 20-6 L	2000	2	20.6	46.1	74	_	
RPE 2-13 XL	250	3	44.3	94.1	148	200	
RPE 5-6 XL	500	3	30.0	65.5	105	149	
RPE 5-12 XL	500	3	65.0	65.5	105	149	
RPE 10-6 XL	1000	3	30.7	67.0	107	_	
RPE 20-6 XL	2000	3	34.1	74.9	120	-	

¹available on request only!

Grooved drum rope capacity (recommended for single layer operation)

Model	Capacity top layer	Drum size	Useable rope length m			
	kg		1 st layer	max.		
RPE 2-13 R ¹	250	11	8.8	43		
RPE 5-6 R ¹	500	11	6.2	33		
RPE 10-6 R1	1000	11	8.2	30		
RPE 20-6 R	2000	1	12.0	44		
RPE 2-13 LR	250	2	13.3	64		
RPE 5-6 LR	500	2	9.5	49		
RPE 5-12 LR	500	2	9.5	49		
RPE 10-6 LR	1000	2	12.9	47		
RPE 20-6 LR	2000	2	16.8	61		
RPE 2-13 XLR	250	3	35.3	165		
RPE 5-6 XLR	500	3	25.7	128		
RPE 5-12 XLR	500	3	25.7	128		
RPE 10-6 XLR	1000	3	25.2	89		
RPE 20-6 XLR	2000	3	27.9	99		

 $^{^{1} {\}it available} \ on \ request \ only!$

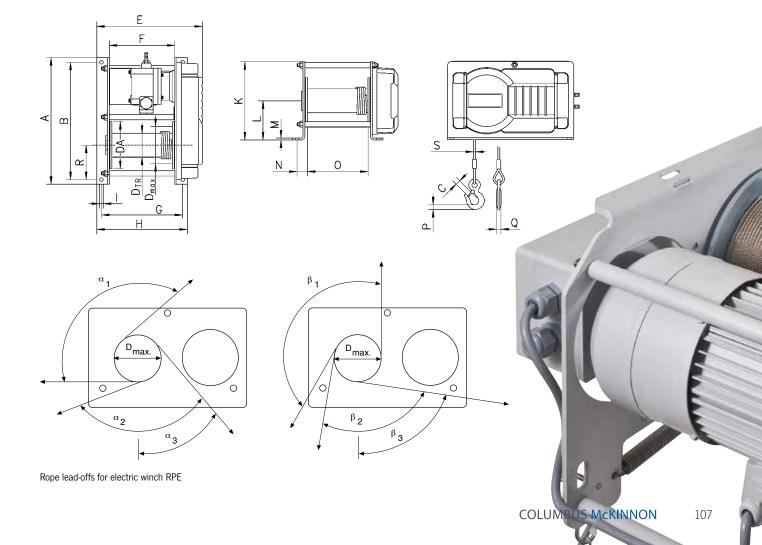


Dimensions RPE (400 V direct control, standard drum)

Model	RPE 2-13 ¹ RPE 5-6 ¹	RPE 2-13 L RPE 5-6 L RPE 5-12 L	RPE 2-13XL RPE 5-6XL RPE 5-12XL	RPE 10-61	RPE 10-6 L	RPE 10-6XL	RPE 20-6	RPE 20-6 L	RPE 20-6XL
A, mm	405	405	405	525	525	525	670	670	670
B, mm	375	375	375	485	485	485	550	550	550
C, mm	18	18	18	25	25	25	36	36	36
D _{TR} , mm	76	76	76	108	108	108	146	146	146
D max, mm	104	118	118	148	148	148	224.4	224.4	224.4
DA, mm	150	150	150	180	180	180	245	245	245
E, mm	338	428	865	450	575	902	619	784	1084
F, mm	210	300	737	270	395	722	360	525	825
G, mm	260	350	787	345	470	797	480	645	945
H, mm	290	380	817	380	505	832	540	705	1005
I, mm	11	11	11	13	13	13	23	23	23
K, mm	250	250	250	340	340	340	401	401	401
L, mm	125	125	125	170	170	170	215	215	215
M, mm	6	6	6	10	10	10	15	15	15
N, mm	33	33	33	47.5	47.5	47.5	72.5	72.5	72.5
O, mm	194	284	721	250	375	702	335	500	800
P, mm	19	19	19	24	24	24	34	34	34
Q, mm	13	13	13	19	19	19	26	26	26
R, mm	125	125	125	170	170	170	135	135	135
S, mm	4	6	6	8	8	8	12	12	12
α 1, °	130	130	130	145	145	145	153	153	153
α 2, °	110	110	110	125	125	125	136	136	136
α 3, °	40	40	40	50	50	50	64	64	64
β 1, °	150	150	150	155	155	155	147	147	147
β 2, °	90	90	90	100	100	100	107	107	107
β 3, °	80	80	80	83	83	83	83	83	83

 $^{^{1}}$ available on request only!

Dimensions for models with optional features are available on request!





PATENTED*

BI-DIRECTIONAL ACTUATOR

FOR BI-DIRECTIONAL

*German Patent DE 10 2012 100 099

Yale *Mtrac*[®]

Endless winch

Capacity 66 - 500 kg

(two-fall design up to 1000 kg, optional)

The Yale Mtrac® endless winch combines state-of-the-art industrial design with technical innovation to solve a specific customer need - the need for a safe and simple handling solution for mobile applications.

We did just that. Because the rope of the endless winch is not collected during operation, there is no limit to the lifting height and traction length when using this product. And, with a full offering of wire ropes and accessories, this winch can be used in virtually any application requiring a hoist., e.g. on construction sites, in maintenance and assembly, in wind mills and power supply, water and utility sector, overhead line maintenance, etc.

Features

- Control pendant (IP 65-type of enclosure) is connected via a control cable.
- Standard power cable has a length of 1.0 m and is fitted with a CE connector plug (or a Schuko-plug).
- 42 V low-voltage control
- Ergonomic, fitted carrying handle features a comfortable plastic grip.
- Mounting feet fixed on the housing for easy set up.
- Standard operating voltages of 400 V, 3-ph, 50 Hz or 230 V, 1-ph, 50 Hz.
- Galvanized, high-density steel rope is 10 m long (dia. 6.5 mm) and features a safety hook on one end as well as a rounded, plastic-coated tip at the loose end.
- Two spring buffers with adjusting rings can be attached to the wire rope to set the limit switches for both upward and downward movement.
- Drive sheave is made of especially hardened steel designed to ensure long service life.
- The patented (German Patent DE 10 2012 100 099) bi-directional actuator ensures the rope is safely guided and securely held in place.
- Slip clutch is located outside of the load path for added safety.
- · Limit switches ensure safe cut-out for the upper and lower hook positions.
- · Electromagnetic brake holds the load safely, even in the event of a power failure.
- Winch is classified up to 1 Bm/M3 acc. to FEM/ISO.
- Winch is protected up to IP 55.



FEATURES

PATENTED* BI-DIRECTIONAL ACTUATOR

The Yale *Mtrac* endless winch features a unique bidirectional actuator that allows the winch to move the rated load on both ends of the rope. A hook can be fitted on the unloaded rope end (as an option) thus eliminating no-load motions. How does it work? Once the load has reached the top position, the unloaded rope end with the other hook is automatically in the bottom position and a new load can be picked up immediately. The lifting frequency is doubled as the two falls can be evenly loaded alternately with the rated load.

*German Patent DE 10 2012 100 099

READY TO USE

Each winch leaves our factory as a complete plug and play unit.

The control cable with control pendant is connected, as is the power supply cable with the plug. The standard design also features a wire rope complete with fitted safety hook. The carrying handle is included as standard and load-bearing feet are provided on the lower part of the housing.

STATE-OF-THE-ART INDUSTRIAL DESIGN

A compact and state-of-the-art design was at the focus of the Yale *Mtrac*. The housing is made of low-pressure, die-cast aluminum and the high-strength, glass-fiber reinforced plastic covers ensure low weight and outstanding rigidity. A carrying frame, available as an option, allows for easy, two-person transport and provides additional protection against damage when moving the unit or operating it in rough conditions.

VERSATILE APPLICATION

Mtrac winches can be used vertically, at an angle or horizontally for versatility depending on your application. Optionally, the load capacity can be doubled with two-fall reeving. Bolting points on the housing allow the customer to attach the winch in a way that best suits their application.

PROVEN TECHNOLOGY

Mtrac winches include reliable and proven Yale technology. The oil-bath lubricated and case-hardened gearbox has a helical gearing for smooth operation and a long service life. IP 55-rated motor enclosure ensures reliable operation of the winch for both indoor and outdoor applications.

BEST-IN-CLASS SAFETY

Standard winch models feature 42 V low-voltage control with built-in limit switches designed to stop the hoist when the hook has reached the upper or lower position. The operator can define the limit switch positions by simply relocating the spring buffers on the rope. The winch is also protected against overload by means of a slip clutch that is designed to guarantee a permanent connection between the load and the brake.

SIMPLE MAINTENANCE

Yale *Mtrac* winches are easy to service. Units are designed with a modular structure with all critical parts easily accessible. Re-adjusting the slip clutch and inspecting the brake is quick and easy as well. In addition, the handle, or carrying frame, can be quickly and easily assembled and removed.

ERGONOMIC DESIGN

Standard units have a comfortable plastic grip that allows for convenient one-person transport. The optional carrying frame features a grip on each handle, making two-person transport easy. And, because of the rounded housing, operator injury is minimized.





Capacity up to 1000kg

TWO-FALL DESIGN

with optional components such as suspension hook and bottom block.

OPTIONAL FEATURES

BI-DIRECTIONAL LIFTING

To realize the full potential of this winch, operators can utilize the bi-directional actuator. Simply fit an additional hook at the loose rope end to take advantage of this unique feature. Once the hook is in place, the unit can be used in bi-directional lifting mode (two-hook mode). The actuator is mounted in the interior of the winch and ensures the rope smoothly runs in the drive sheave. It also extends the pressure surface of the rope on the drive sheave for safe friction contact. The two load falls are designed to alternately carry the rated load.

CARRYING FRAME

The carrying frame on the Yale *Mtrac* can be installed either at the top or at the bottom on the unit. It is ergonomically designed with plastic grips that ensure hand-friendly handling and carrying of the winch by two people. The carrying frame cannot be used as a load-bearing component; it is exclusively intended to protect the housing, e.g. while working, during storage or while transporting or carrying the winch. Two carrying frames can also be used (one at the top and one at the bottom).

CONNECTION TO TROLLEYS

If low headroom is required, the Yale *Mtrac* winch can be easily converted from the standard hook connection to a trolley mount using a Yale trolley. Manual and power-driven trolleys available on request.



Yale Mtrac winches with two carrying frames (optional) are extremely well protected and can be safely operated in any position.



OPTIONAL

• The transport and carrying frames are designed to protect the housing.

They must not be used as load-bearing components!

- Two-part reeving configuration doubles the load capacity.
- · Additional hook kit for bi-directional lifting.
- Special voltages on request.
- Steel wire ropes of various lengths.
- · Manual and electric trolleys.
- Frequency converter for variable speed control or smooth starting.
- Operating hours counter to determine the remaining service life and number of switching operations.
- Radio remote control with extended operation range.
- Varying lengths for power and control cables.
- Stainless steel wire ropes (with shorter service life than standard).





This image shows the Yale Mtrac's optional second hook that allows for bidirectional lifting operation.

The hooks of the two rope falls can be alternately loaded with 100% rated load.

PATENTED*

BI-DIRECTIONAL ACTUATOR

FOR BI-DIRECTIONAL LIFTING

*German Patent DE 10 2012 100 099

BI-DIRECTIONAL LIFTING







LIMIT SWITCHES AND LIMIT SWITCH ACTUATOR

The spring buffers attached to the rope trip the limit switch actuator when they contact the paddle, which in turn actuates the micro-switches that stop the hoisting motion (via the low voltage control).

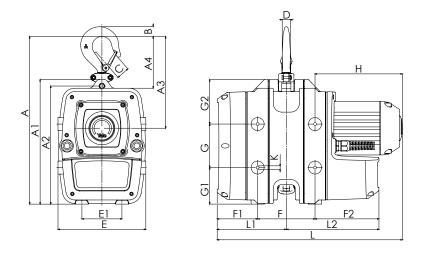
Hoisting Equipment Endless winches

Technical data Yale Mtrac

Model	ArtNo.	. Single fall Standard			le fall onal	Motor	Operating voltage
		Capacity	Lifting	Capacity Lifting			
		kg	speed m/min	kg	speed m/min	kW	
YMT 1-15	192025166	100	15	200	7.5	0.37	230 V/1 Ph/50 Hz
YMT 3-5	192025170	300	5	600	2.5	0.37	230 V/1 Ph/50 Hz
YMTF 0,6-30	192025175	66	30/7.5	130	15/3.7	0.37/0.09	400 V/3 Ph/50 Hz
YMT 1-30	192025171	100	30	200	15	0.55	400 V/3 Ph/50 Hz
YMTF 2-10	192025176	200	10/2.5	400	5/1.3	0.37/0.09	400 V/3 Ph/50 Hz
YMT 3-10	192025174	300	10	600	5	0.55	400 V/3 Ph/50 Hz
YMT 5-5	192053140	500	5	1000	2.5	0.55	400 V/3 Ph/50 Hz

Weight from 24 to 26 kg (without rope) depending on options.

Rope Ø 6.5 mm



Dimensions							
A, mm	385						
A1, mm	287						
A2, mm	272						
A3, mm	221						
A4, mm	119						
B, mm	22						
C, mm	29						
D, mm	19						
E, mm	202						
E1, mm	92						
F, mm	132						
F1, mm	93						
F2, mm	147						
G, mm	100						
G1, mm	84						
G2, mm	103						
H, mm	201						
K, mm	M8						
L, mm	426						
L1, mm	159						
L2, mm	213						





DSRB S Sheave block for rope guidance, equipped with ball bearings

Technical data DSRB S

Model	ArtNo.	Classification FEM/ISO	Pulling force in kg at deflection 90°	Pulling force in kg at deflection 180°	Rope diameter mm
DSRB S 90/4	33447103	2m/M5	700	500	4
DSRB S 90/6	33447413	1Dm/M1	700	500	4
DSRB S 145/5	33447104	4m/M6	1100	800	5
DSRB S 145/6	33447105	2m/M5	1100	800	6
DSRB S 145/7	33447106	1 Am/M4	1100	800	6
DSRB S 185/8	33447107	2m/M5	2300	1630	8
DSRB S 185/9	33447108	1 Am/M4	2300	1630	9
DSRB S 270/12	33447111	2m/M5	2500	1800	12





Dimensions DSRB S

Model	DSRB S 90/4	DSRB S 90/6	DSRB S 145/5	DSRB S 145/6	DSRB S 145/7	DSRB S 185/8	DSRB S 185/9	DSRB S 270/12
ArtNo.	33447103	33447413	33447104	33447105	33447106	33447107	33447108	33447111
B, mm	85	85	125	125	125	138	138	191
C, mm	90	90	160	160	160	195	195	290
Ø D, mm	90	90	145	145	145	185	185	270
Ø D1, mm	20	20	25	25	25	30	30	40
Ø Dm, mm	80	78	125	125	126	160	162	246
E, mm	62	62	88	88	88	106	106	138
H, mm	134	134	224	224	224	273	273	407
K, mm	65	65	110	110	110	135	135	202
L, mm	120	120	200	200	200	245	245	360
Ø M/M1, mm	9/9	9/9	11.5/13	11.5/13	11.5/13	13.5/15	13.5/15	18/20
S, mm	4	4	6	6	6	8	8	10

